



ILLUMINATIONS™ CONTEMPORARY-STYLE SLIDING PATIO DOORS - 3" RAILS

Create a fresh and inviting entry to your home with our Preservation Contemporary-Style Sliding Patio Door. The sleek, clean-line design features symmetrical 3" rails for the perfect touch of modern sophistication.



CLASSIC ELEGANCE WITH ARCHITECTURAL APPEAL

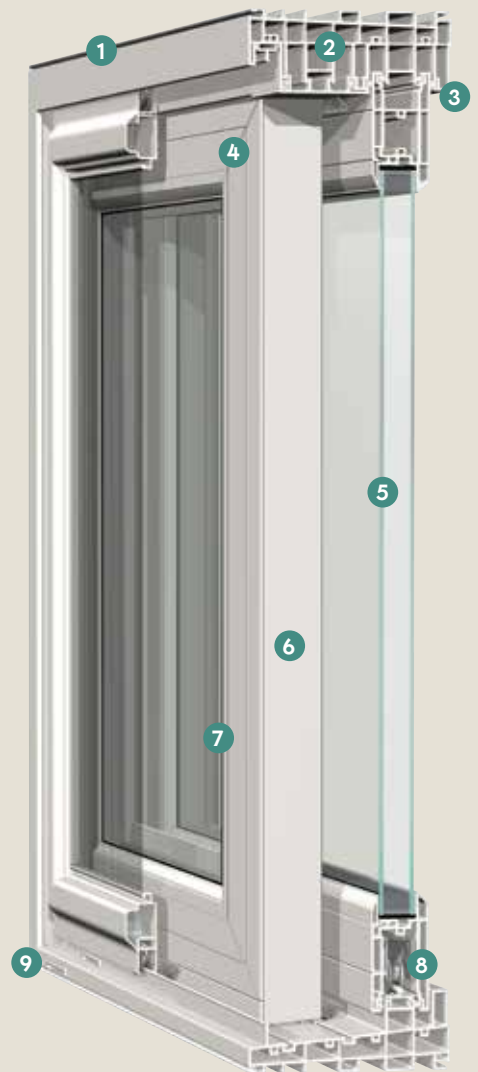
1. Premium vinyl masterframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. Symmetrical 3" sash rails with mitered and fusion-welded joints provide enhanced aesthetic appeal as well as added strength and durability.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a white or taupe door with left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.*

PATIO DOOR OPTIONS

- ENERGY STAR qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



CONTEMPORARY-STYLE PATIO DOOR
GLASS PERFORMANCE COMPARISON²

	U-FACTOR	SHGC
CLEAR	0.43	0.56
ENERGYMAXX 4	0.27	0.29
ENERGYMAXX 4 ELITE	0.27	0.20
ENERGYMAXX 7	0.20	0.25

² 9400 whole door values.



ILLUMINATIONS™ CLASSIC-STYLE SLIDING PATIO DOORS - 5" RAILS

We've given our Preservation Classic-Style Sliding Patio Door an ample measure of traditional beauty but with a tough, high-endurance build. Generous 5" rails convey a familiar sense of home, while design innovations and easy-care features merge perfectly with today's carefree lifestyle.



TIME-HONORED BEAUTY WITH MODERN PRACTICALITY

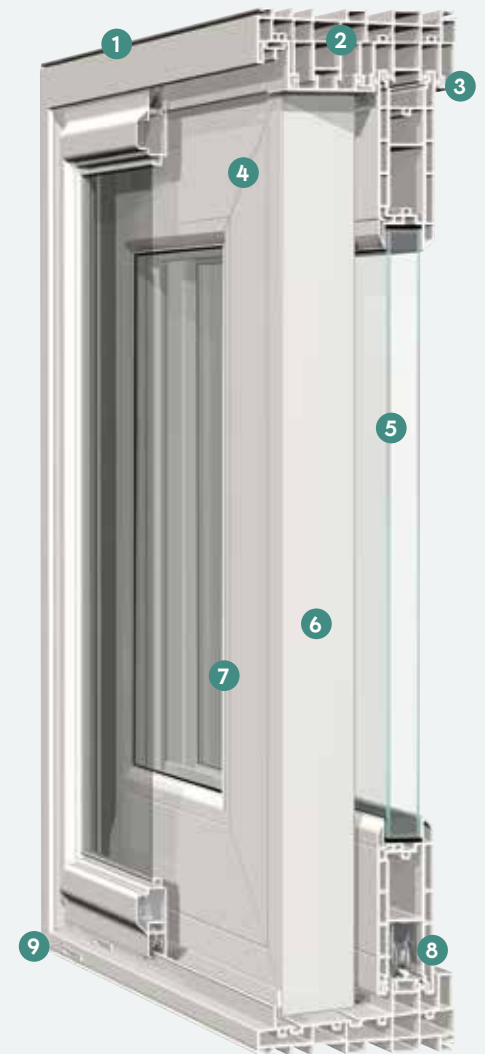
1. Premium vinyl masterframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. Ample 5" sash rails with mitered and fusion-welded joints provide traditional beauty as well as added strength and durability.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a white or taupe door with left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.*

PATIO DOOR OPTIONS

- ENERGY STAR qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



CLASSIC-STYLE PATIO DOOR
GLASS PERFORMANCE COMPARISON²

	U-FACTOR	SHGC
CLEAR	0.41	0.49
ENERGYMAXX 4	0.27	0.25
ENERGYMAXX 4 ELITE	0.27	0.18
ENERGYMAXX 7	0.21	0.22

² 9400 whole door values.



ILLUMINATIONS™ FRENCH-STYLE SLIDING PATIO DOORS

Traditional French-style doors are a popular choice but require a considerable amount of space to operate. Our Preservation French-Style Sliding Patio Door captures the same authentic “French door” elegance but in a floor space-saving design.



AUTHENTIC FRENCH DOOR CHARACTER AND CHARM

1. Premium vinyl masterframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. 5" top rail, 7" bottom rail and 3" side rails feature mortised joints for added strength and authentic “French door” charm.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a white or taupe door with left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.*

PATIO DOOR OPTIONS

- ENERGY STAR qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



FRENCH-STYLE PATIO DOOR
GLASS PERFORMANCE COMPARISON²

	U-FACTOR	SHGC
CLEAR	0.42	0.52
ENERGYMAXX 4	0.28	0.26
ENERGYMAXX 4 ELITE	0.27	0.19
ENERGYMAXX 7	0.21	0.23

² 9400 whole door values.